

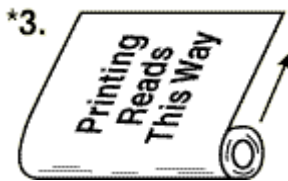
# Label Roll Unwind Chart



Unwind Direction #1  
Label on OUTSIDE of roll.  
Copy printed ACROSS the roll.  
TOP of label off first.



Unwind Direction #2  
Label on OUTSIDE of roll.  
Copy printed ACROSS the roll.  
BOTTOM of label off first.



Unwind Direction #3  
Label on OUTSIDE of roll.  
Copy printed WITH the roll.  
RIGHT side of label off first.



Unwind Direction #4  
Label on OUTSIDE of roll.  
Copy printed WITH the roll.  
LEFT side of label off first.

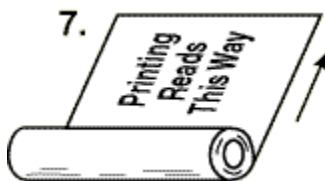
GFW  
unwind  
direction: #4



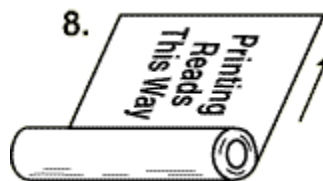
Unwind Direction #5  
Label on INSIDE of roll.  
Copy printed ACROSS the roll.  
TOP of label off first.



Unwind Direction #6  
Label on INSIDE of roll.  
Copy printed ACROSS the roll.  
BOTTOM of label off first.



Unwind Direction #7  
Label on INSIDE of roll.  
Copy printed WITH the roll.  
RIGHT side of label off first.



Unwind Direction #8  
Label on INSIDE of roll.  
Copy printed WITH the roll.  
LEFT side of label off first.